

Carton Sealing

- Polyolefin hot melt adhesives
- EVA hot melt adhesives



Jowat-Toptherm® Polyolefins
Jowatherm® EVAs

Technical Information

Carton Sealing

Application Description

- Cartoners come in several varieties from Vertical sealers to Horizontal sealers.
- Carton stock (or board) is usually without flutes and comes in a variety of thicknesses.
- Cartons also come in a variety of sizes and configurations.
- Speeds vary from 50 cartons per min to over 200 cartons per min depending on carton size and packaged product.
- Carton stock could have coatings that affect the performance of the adhesive.
- Please consult with your local Jowat representative to select the proper formulation for your application.

Product Type	Jowat Product	Open Time	Set Time
EVA	Jowatherm® 258.75	medium	fast
EVA	Jowatherm® 259.10	medium	fast
EVA	Jowatherm® 259.20	medium	fast
EVA	Jowatherm® 259.35	short	fast
Metallocene	Jowat-Toptherm® 256.00	long	slow
Metallocene	Jowat-Toptherm® 256.40	medium	fast
Metallocene	Jowat-Toptherm® 256.70	medium	fast
*Jowat offers an extensive selection of products to suit your application and equipment needs.			

The information given in this leaflet is based on practical experience and on results of tests in our own laboratory, and does in no way constitute any guarantee of properties. Due to variation in materials used in conjunction with our products and to operating conditions on which we have no influence, no liability may be derived from our indications and from the recommendations made by our technical service department. Customer testing is strongly recommended to determine suitability of the respective product.

Before use, please request the technical data sheet and follow the instructions.

* Open time and setting time are determined according to Jowat test methods. Application of a 2 mm Ø hot melt bead on corrugated cardboard at the indicated application temperature.

Please observe during application:

Minimum temperature for all working materials and room air should be 18 °C. Avoid draft!



Courtesy of Kliklok Woodman

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Adhesives

